

## Technical data

### StyleBoard MDF schwarz

<b>Tolerance on thickness (EN 324-1)</b>	± 0.2 mm
<b>Tolerance on length (EN 324-1)</b>	± 5 mm
<b>Tolerance on width (EN 324-1)</b>	± 5 mm
<b>Straightness of edges (EN 324-2)</b>	1.5 mm/m
<b>Squareness (EN 324-2)</b>	2 mm/m
<b>Moisture content (EN 322)</b>	6 % ± 2 %
<b>Class, formaldehyde release</b>	E1 E05 (Requirements according "CARB Phase 2" and "TSCA Title VI" are fulfilled.)

Property	Test method	Unit	Requirement			
			Thickness/Range of thickness (mm, nominal dimension)			
			> 6 to ≤ 9	> 9 to ≤ 12	> 12 to ≤ 19	> 19 to ≤ 30
Mean density	EN 323	kg/m <sup>3</sup>	780	780	770	770
Bending strength	EN 310	N/mm <sup>2</sup>	32	32	30	28
Bending modulus of elasticity	EN 310	N/mm <sup>2</sup>	2,800	2,800	2,500	2,300
Internal bond	EN 319	N/mm <sup>2</sup>	0.65	0.65	0.65	0.65

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